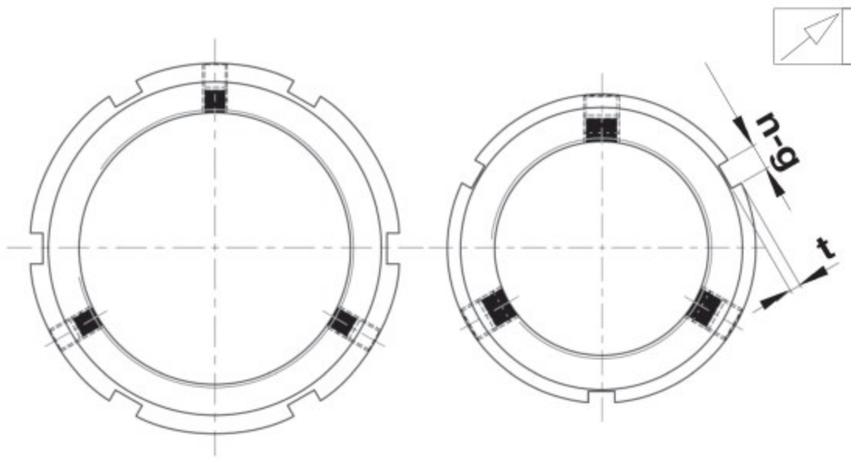
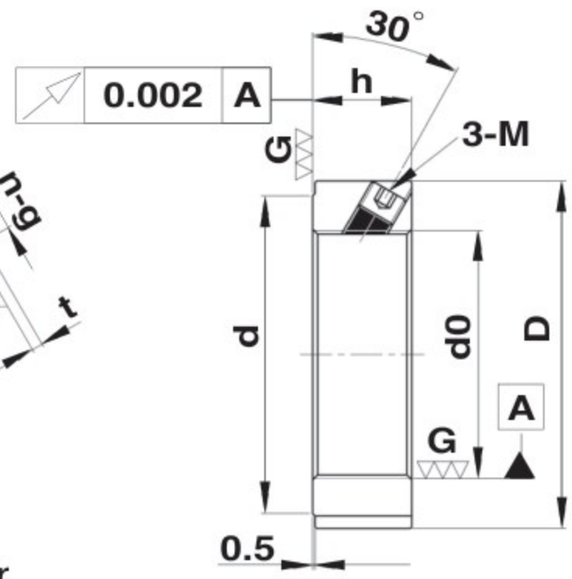
BF SERIES-30° FLANK LOCKING





BF85 and above

BF80 and under



■ Material: JIS SCM440 / DIN42CrMo4 ■ Hardness: HRC28-32 ■ Maximum axial run-out: 0.002 mm
■ The contact surface and thread area are all produced by a high precision **grinding** process.

Order No.	Dimensions in mm						n	Set Screw Data	
Name	d0_ISO 4H	D	h	d	g	t		3-M	Max. Torque_Nm
BF15X1.0P	M15X1	30	14	25	4	2	3	M5	4.8
BF17X1.0P	M17X1	32	16	27	4	2	3	M5	4.8
BF20X1.0P	M20X1	38	16	33	4	2	3	M6	8
BF20X1.5P	M20X1.5	38	16	33	4	2	3	M6	8
BF25X1.5P	M25X1.5	38	18	33	5	2	3	M6	8
BF30X1.5P	M30X1.5	45	18	40	5	2	3	M6	8
BF35X1.5P	M35X1.5	52	18	47	5	2	3	M8	19
BF40X1.5P	M40X1.5	58	20	52	6	2.5	3	M8	19
BF45X1.5P	M45X1.5	65	20	59	6	2.5	3	M8	19
BF50X1.5P	M50X1.5	70	20	64	6	2.5	3	M8	19
BF55X2.0P	M55X2	75	22	68	7	3	3	M8	19
BF60X2.0P	M60X2	80	22	73	7	3	3	M8	19
BF65X2.0P	M65X2	85	22	78	7	3	3	M8	19
BF70X2.0P	M70X2	92	24	84	8	3.5	3	M8	19
BF75X2.0P	M75X2	98	24	90	8	3.5	3	M8	19
BF80X2.0P	M80X2	105	24	96	8	3.5	3	M8	19
BF85X2.0P	M85X2	110	24	102	8	3.5	6	M8	19
BF90X2.0P	M90X2	120	26	108	10	4	6	M8	19
BF95X2.0P	M95X2	125	26	113	10	4	6	M8	19
BF100X2.0P	M100X2	130	26	118	10	4	6	M8	19
BF105X2.0P	M105X2	140	28	125	10	4	6	M10	36
BF110X2.0P	M110X2	145	28	132	10	4	6	M10	36
BF115X2.0P	M115X2	150	28	137	10	4	6	M10	36
BF120X2.0P	M120X2	155	30	142	12	5	6	M10	36
BF125X2.0P	M125X2	160	30	147	12	5	6	M10	36
BF130X2.0P	M130X2	165	30	152	12	5	6	M10	36
BF135X2.0P	M135X2	175	32	160	12	5	6	M10	36
BF140X2.0P	M140X2	180	32	165	12	5	6	M10	36
BF145X2.0P	M145X2	190	32	175	12	5	6	M10	36
BF150X2.0P	M150X2	195	32	180	12	5	6	M10	36
BF155X3.0P	M155X3	200	34	180	14	6	6	M10	36
BF160X3.0P	M160X3	210	34	190	14	6	6	M10	36
BF165X3.0P	M165X3	210	34	190	14	6	6	M10	36
BF170X3.0P	M170X3	220	34	200	14	6	6	M10	36
BF180X3.0P	M180X3	230	36	205	16	7	6	M12	60
BF190X3.0P	M190X3	240	36	215	16	7	6	M12	60
BF200X3.0P	M200X3	250	38	225	16	7	6	M12	60
BF210X3.0P	M210X3	260	38	245	16	7	6	M12	60
BF220X3.0P	M220X3	270	38	255	16	7	6	M12	60
BF230X3.0P	M230X3	280	40	258	16	9	6	M12	60
BF240X3.0P	M240X3	290	40	268	16	9	6	M12	60
BF250X3.0P	M250X3	300	40	278	16	9	6	M12	60
BF260X4.0P	M260X4	310	40	288	20	10	6	M14	100

■ When ordering above products, please refer to the Name. For example: BF30x1.5P
■ If a left hand thread is required, please notify “L” after the Name. For example: BF30x1.5P-L
■ If an inch thread is required, please notify “U” after the Name. For example: BF30-U18