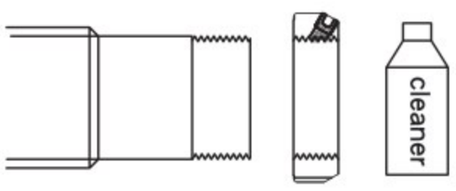
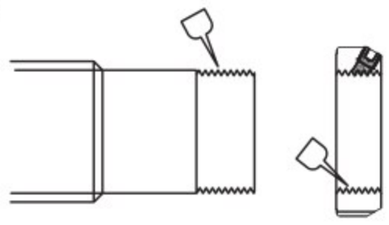
ASSEMBLY GUIDE

Locknuts with set screws

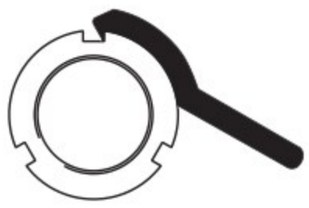
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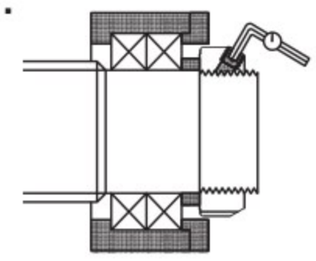
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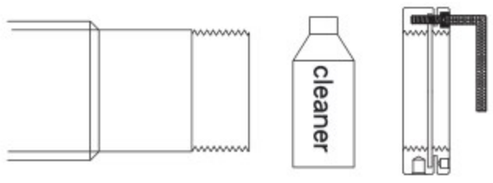
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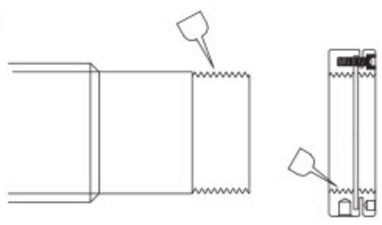
Step 1: Wash the spindle / ball screw and locknut with oil cleaner and air dry them
Step 2: Add lubricating oil onto the thread of the spindle / ball screw and locknut
Step 3: Use appropriate tool and torque wrench to do the fixation
Step 4: Drive the setscrews tightly

Locknuts with clamping screws

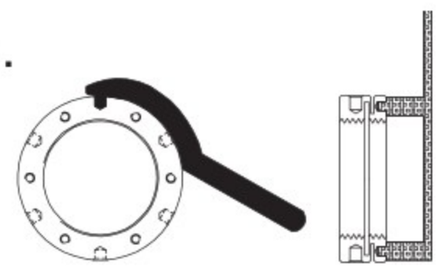
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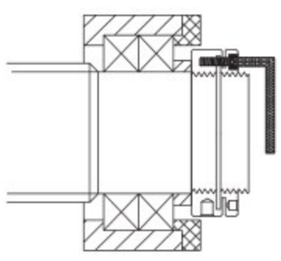
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3.



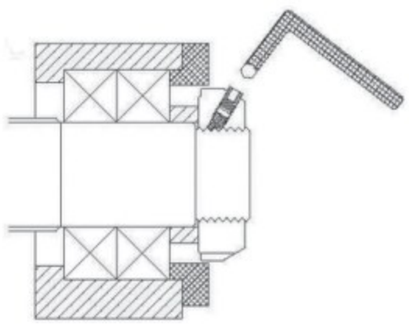
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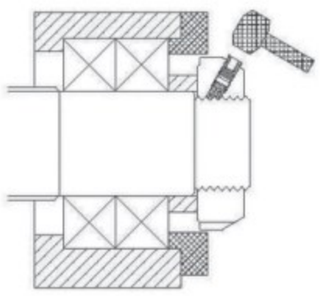
Step 1: Wash the spindle / ball screw and locknut with oil cleaner and air dry them; loosen the clamping screws of the locknut
Step 2: Add lubricating oil onto the thread of the spindle / ball screw and locknut
Step 3: Use appropriate tool and torque wrench to do the fixation
Step 4: Drive the socket head screws tightly

DISASSEMBLY GUIDE

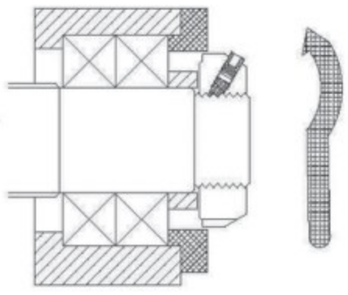
Locknuts with set screws



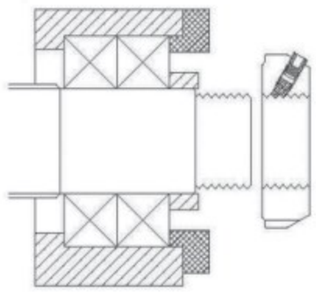
Step 1: Loosen the set screws and clean the spindle / ball screw



Step 2: Lightly tap the locknut by rubber mallet

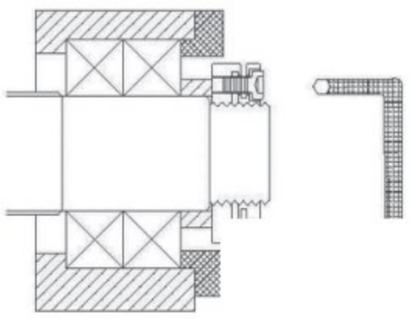


Step 3: Loosen the locknut by an appropriate tool

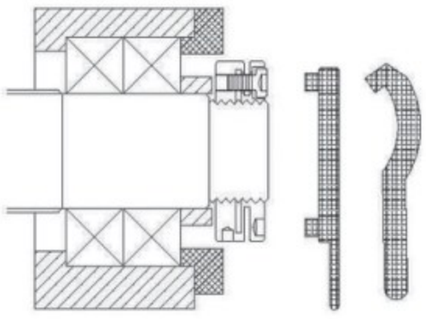


Step 4: Take down the locknut

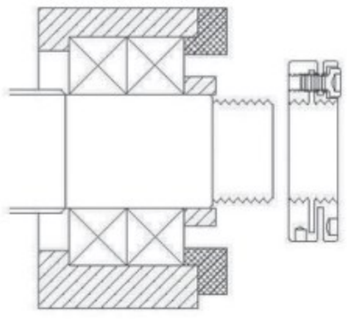
Locknuts with clamping screws



Step 1: Loosen the clamping screws



Step 2: Loosen the locknut by an appropriate tool



Step 3: Take down the locknut